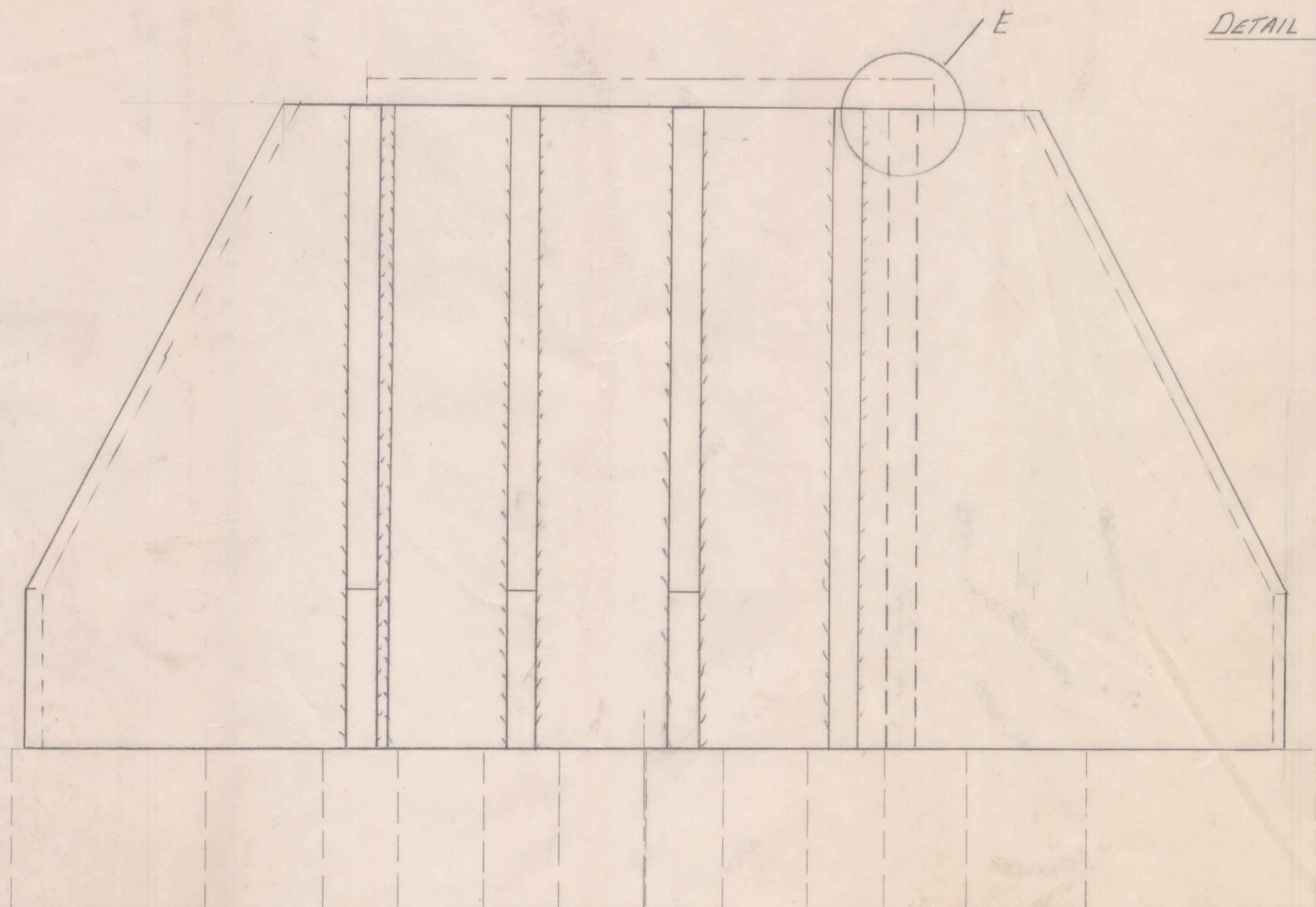
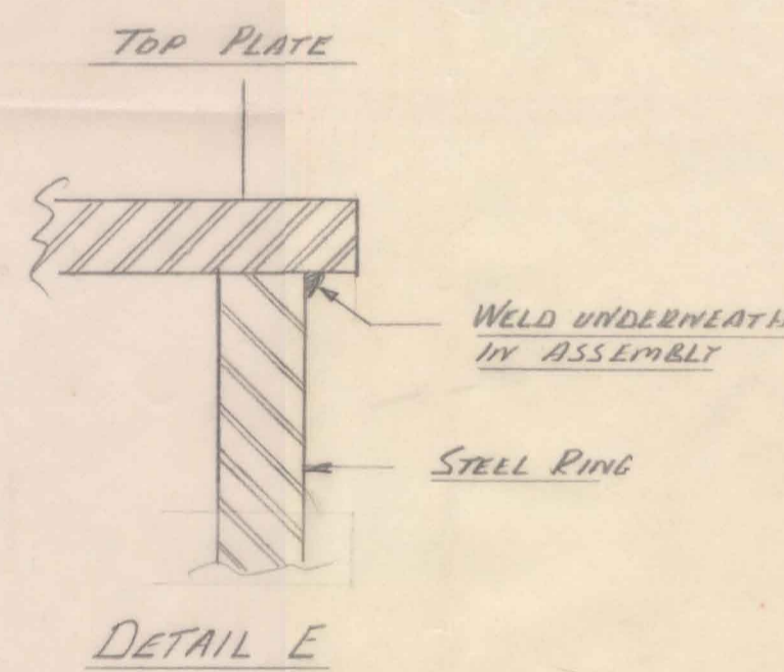
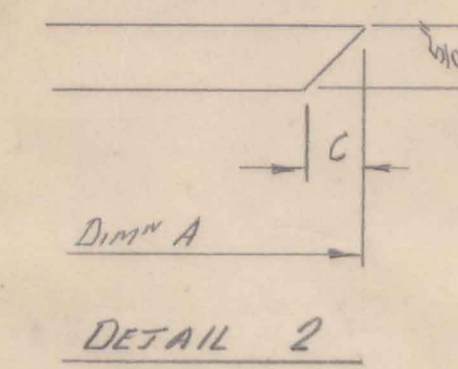
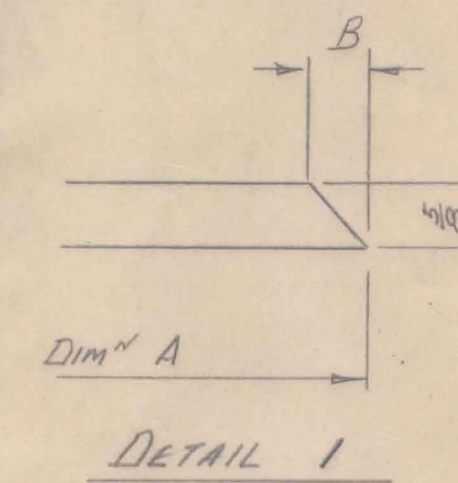
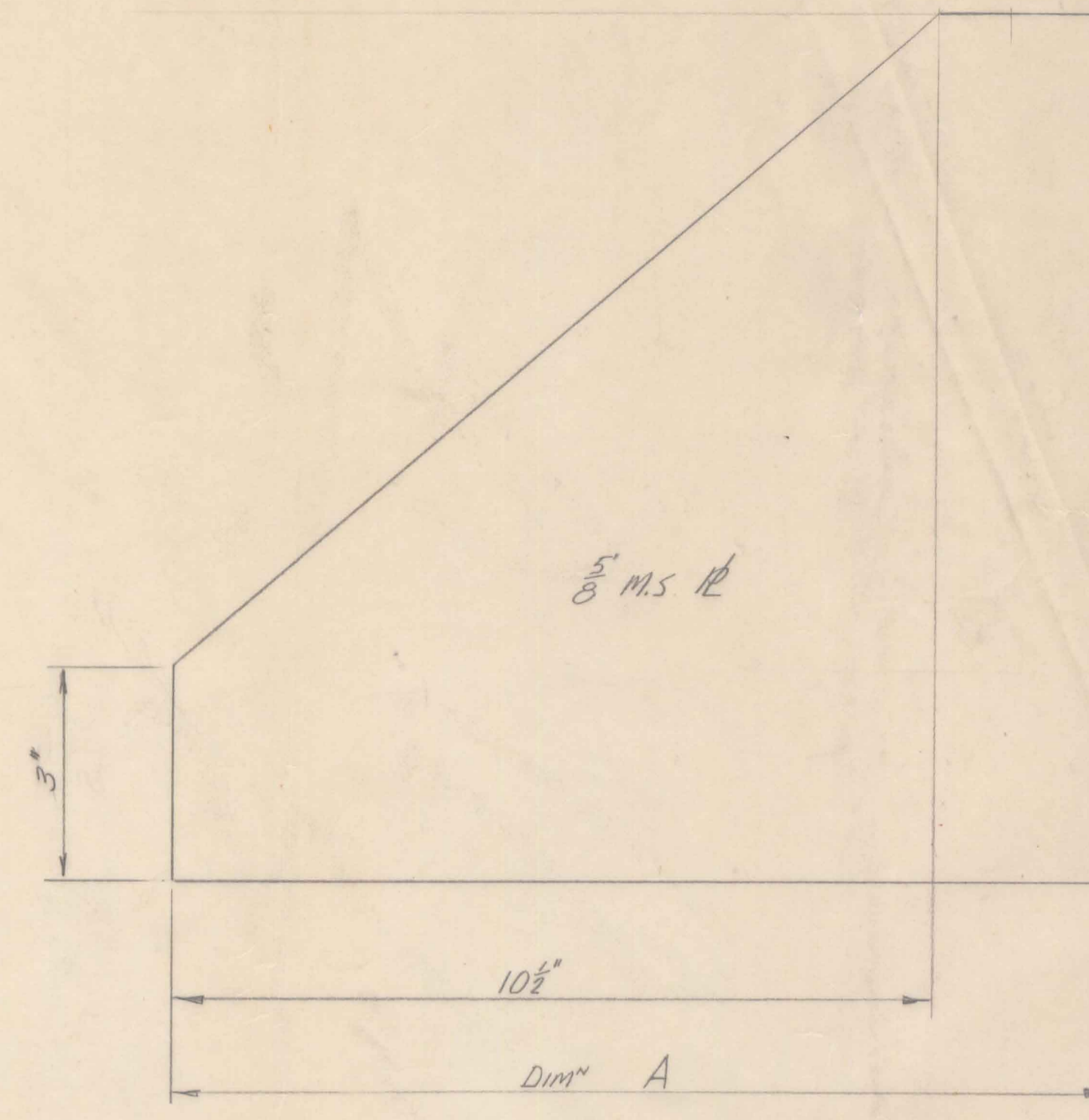


STEEL RING
20" O.D. x 18 1/2" I.D. (7/8" WALL THICKNESS)
72" LENGTH
11 1/2"

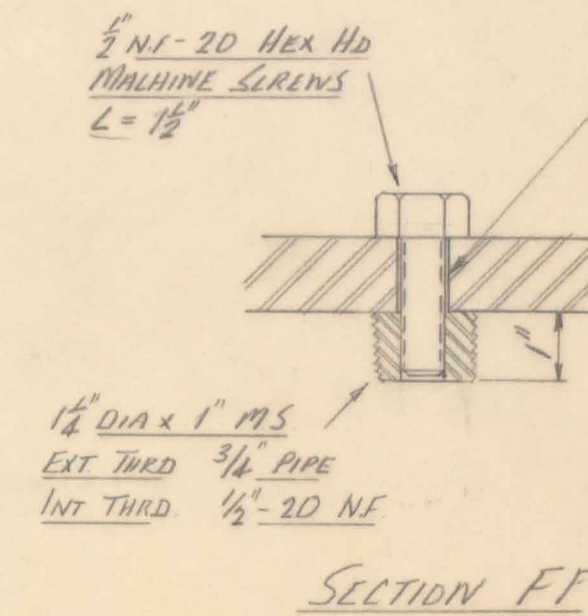
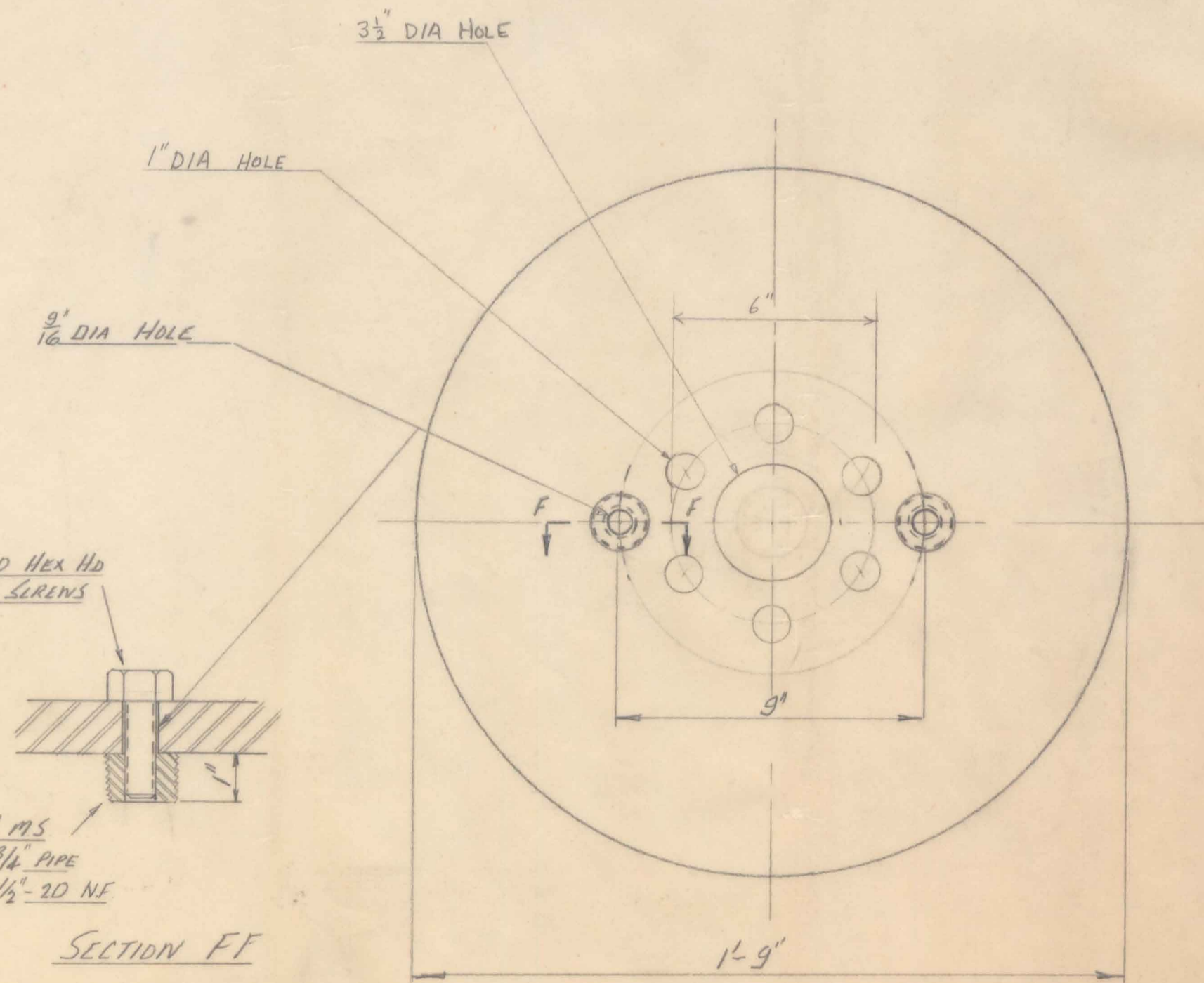


STEEL RING & GUSSET ASSEMBLY
(ALL WELDED CONSTRUCTION)



PART	A	DETAIL 1 B	DETAIL 2 C	NO. REQD PER UNIT
A-1	1-3 5/16"	3/4"		3
A-2	1 1/16"	5/8"		3
A-3	1-0 3/4"		1/16"	3
A-4	1-6 3/16"		5/16"	3

CUTTING SIZES
FOR
GUSSET PLATES



TOP PLATE 1 PER UNIT
(TO BE WELDED IN ASSEMBLY AS PER DETAIL E)
MAT 3/4" M.S.

STEEL RING & GUSSET ASSY
100D TON RAM RETRACTION
TETRAHEDRAL PRESS